## robo-kut

The AKS Cutting Systems "robo-kut" is the leading 5-axis Bevel Head in the plasma cutting industry, protected by several U.S. patents.

The AKS "robo-kut" allows for +/-45 degree cutting for A, V, K, X, top & bottom Y style bevel cuts.

The **AKS "robo-kut"** is designed with robotic style precision gearing that can be incremented in arc-seconds, or fractions of degrees, for the tightest precision and accuracy in the industry.

The AKS "robo-kut" includes these standard features:

- Robust, Rigid and Compact and sealed for Protection and Cleanliness
- Machined Solid Billet Aluminum Block without weldments or stamped parts, like competitive cutting heads
- Compact Lightweight High-Tech Design weighing less than 50 lbs
- Magnetic Breakaway Head to prevent damage upon crash
- · Unlimited Torch Lead Wind-Up with no repositioning required
- Smooth and Accurate Motion allows for cutting Small Holes to Minimize Taper associated with plasma cutting
- Patented Automatic Calibration Set-Up Routine insuring repeatability
- · THC Torch Height Control automatically setting torch height
- Hypertherm "Bevel Machine Interface," "Bevel Machine Post Processor" and "True Bevel™" Software Modules
- AKS 3-day "Advanced Bevel Training"

**NOTE:** The **AKS** "robo-kut" is the most powerful 5-axis Plasma Cutting Bevel Head on the market. Unlike less capable competitive plasma bevel heads, the **AKS** "robo-kut" can produce 1/2" diameter "bolt ready holes" in 1" thick steel plate. The **AKS** "robo-kut" offers 1/2": 1" ratio for hole diameter: thickness, superior to competitive machines which are limited to traditional 1": 1" ratio.







- 1.25" thick mild steel
- 45° 4-sided bevel around perimeter
- 3/4" dia. bolt hole utilizing AKS "robo-kut"
- · 65"/min cutting speed using HPR400XD
- cycle time 42 secs

- $\cdot\,$  1" thick mild steel
- left side only 1/2" inch gap from the right side
- 1" dia. hole utilizing
  AKS "robo-kut"
- 85"/min cutting speed using HPR400XD
- · cycle time 34 secs





- three (3) 1/2" dia. bolt holes utilizing AKS "robo-kut"
- All edges continuous beveled at 37°
- 85"/min cutting speed using HPR400XD
- · cycle time 74 secs





- · .375", .250", and .200" diameter holes in 1/4" mild steel plate
- each hole cut in just seconds with HPR130XD set on 50 amp
- holes may be manually tapped secondarily



- continuous single perimeter cut with 27.5° bevel on both sides
- NO wind-up
- · 3/4" mild steel cut with HPR260XD
- · 90"/min cutting speed
- · cycle time 2 mins, 10 secs

 this .200" hole was cut on AKS "accu-kut" with "robo-kut" with almost zero taper, and then the hole was manually tapped for a 1/4-20 bolt inserted





"accu-kut"

The AKS "robo-kut" can be installed on either AKS "accu-kut" or the AKS "dura-kut" models.

The **AKS "robo-kut"** upgrades your standard high-definition plasma straight torch to a fully programmable 5-axis Bevel Head for:

- · beveling
- · countersinking
- weld-prep cuts
- · tightest smallest holes 1/2": 1



"dura-kut"



## A TRADITION IN EXCELLENCE FOR OVER 100 YEARS