



# CE70H3-RLI Angle Roll

## Hydraulic Angle Roll • Section Bender



Universal Tooling Set Included for Multiple Profiles

CE70H3-RLI w/Hydraulic 3 Axis Twist



Vertical or Horizontal Operating Position



## Heavy Duty Structure for High Section Modulus Rating

### FEATURES

- Universal tooling set included with each machine
- Forged roll shafts precision ground and fitted for maximum performance and minimal deflection
- Roll shafts supported with conical steel bearings on each side of A Frame
- Heavy duty structure and rigid components for high section modulus ratings
- Reinforced engineered mainframe design proven to outperform competitive models
- In-line direct drive roll shaft system with motor and brake on each shaft
- Threaded roll shafts with micrometric flange adjustment helps eliminate spacer usage
- Touchpad controls with digital center roll positioning
- Control tower with low voltage controls and foot pedal
- Memory storage has eight (8) individual programs and unlimited passes
- Three axis hydraulic twist correction system for angle iron "Leg-in" applications

## CE70H3-RLI Capacities & Specifications

Pipe (Max.)	3" Sch. 40
Angle (Max.)	3" x 3" x 3/8"
Tube (Max.)	3 1/2" - .216 wall
Roll Shaft Diameter	70mm
Center Roll Positioning	Hydraulic 16 Tons
Shaft Speed	8 RPM
Universal Tooling (Included)	9 1/2" O.D.
Programming	NC - Touchpad
Number of Programs	8
Distance between Shafts	15"
Section Modulus	35 cm <sup>3</sup>
Operating Voltage	220V or 480V 3ph
Length, Width, Height	54" x 43" x 57"

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.

### POPULAR ACCESSORIES



Spray Lubricant



Pipe & Tube Tooling



Modular Tooling Set



Large Spiral Accessory



Radius & Degree Measuring Kit

Minimum Radius  
Guide [Pages 72-73](#)

Tooling Sets [Pages 74-76](#)

Accessories [Pages 77-80](#)



◀ Ercolina Bending Application

**Product  
Demonstrations  
Available on Website**

**NEED ADDITIONAL HELP?  
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